

## Appendix 13 Bubble memory initialize

### 1 Introduction

When one of the following alarms occurs in FANUC SYSTEM 6, it suggests that a great error has occurred. The bubble memory must be initialized according to the following operational procedure.

Number	Contents
901	No Marker error occurs when power is turned on.
905	No Marker error occurs.
906	Many Defect Loop error occurs.

*Note: Bubble memory initialize is to clear all contents of a bubble memory and rewrite data of the marker bit, defect loop, etc. in the bubble memory.*

### 2 Operational procedure

#### (1) Record defect loop data.

Defect loop data of the bubble memory is indicated on its PCB. Read this according to the following procedure.

- i) Power off the NC.
- ii) Remove the bubble memory PCB from the NC master PCB.



